

**TECHNICAL DATA SHEET FOR
TRADE USE EXTERIOR**

DESCRIPTION	:	Trade Use Exterior is a good weather resistance exterior paint suitable for tropical climates
TYPE	:	Acrylic Polymer
COLOUR	:	As per colour card
FINISH	:	Low Sheen
USES	:	For long term protection and decoration of any external masonry surfaces
FEATURES	:	<ul style="list-style-type: none">• Durable and weather resistance, design to use for tropical climates• Excellent resistance to fungus and algae• Excellent resistance to water, alkaline, and external pollutants that can cause discolouration.• Low gloss & attractive smooth finish to meet demand of the aesthetics

APPLICATION DATA

METHOD	:	Roller, brush, air and airless spray
RECOMMENDED APPLICATION THICKNESS	:	30 – 40 microns DFT
THEORETICAL COVERAGE	:	Approx 10 m ² / litre (40 µm DFT/coat) Depending on surface texture, substrate porosity and method of application
DILUTION	:	No dilution is necessary for best performance
SURFACE PREPARATION	:	Ensure surface is clean, dry and stable using the following suggested surface treatments: <ul style="list-style-type: none">• Moisture: There must not be any water residue on the surface of the substrate. Moisture must be <4% (Sovereign moisture master) before application• Unstable matter: Remove loose bonding film, dirt, peeling paint, etc by high-pressure water jet wash or mechanical means such as power brush or scraper, whichever is suitable• Contaminants: Remove dust and foreign matter by cleaning with damp cloth. Remove oil or grease using solvent or mild detergent. Allow surface to dry

TECHNICAL DATA SHEET FOR
ECONOMY EXTERIOR

- **Fungus and Algae:** Wash the affected area to remove unstable matters and micro-organisms. Apply Anti-Fungus Solution and leave on for at least 2 hours
- **Hairline cracks:** Fill cracks with suitable exterior grade water-resistant putty or filler

DRYING TIME : Touch Dry - 30 minutes at 30 °C
Hard Dry - 1 hour at 30 °C

OVERCOATING TIME : 2 hours minimum in normal conditions

RECOMMENDED PAINTING SYSTEM : 1 coat of Vinilex 2000 Wall Sealer or Vinilex 5170 Wall Sealer
2 coats of Trade Use Exterior

CLEANING : All equipment should be cleaned with water immediately after use.

GENERAL INFORMATION

SOLID CONTENT : $58 \pm 2\%$ by weight (based on white colour)

DENSITY : $1.34 \pm 2\%$ kg/litre (based on white colour)

PACKING : 20 litres

STORAGE : Store in a tightly sealed container in a cool dry place.

SHELF LIFE : Up to 24 months in a tightly sealed container.

PRECAUTION : Ensure good ventilation during application and drying of paint. Avoid direct contact with sensitive skin. Use appropriate personal protective equipment.
Refer to the product Safety Data Sheet for more information.

The information given is intended to give a description of the product performance under specific test conditions. Nevertheless, we cannot assume any responsibility for the use of it since circumstances under which the products are applied in practice are subjected to many variations. We reserve the right to alter the given data without notice

Enquiries / Contact Details : **Customer Service**
6265 5355 (Main Line)
www.nipponpaint.com.sg