

TECHNICAL DATA SHEET FOR

FLOOR-PRO 304 WB EPOXY-PU HYBRID CLEAR

FLOOR-PRO 304 WB EPOXY-PU HYBRID CLEAR is a two-component water-based nano hybrid epoxy-PU clear for use as primer and finishing. It provides excellent adhesion and gives superior durability to most substrates. It also exhibits outstanding wear and chemical resistance properties.

FEATURES

- Water-based, low VOC, low odour, user friendly
- Extremely hard wearing
- Non-yellowing
- Excellent chemical resistance
- Excellent adhesion
- Moisture tolerant during application

APPLICATION AREAS

- Ideal to use as dust proofing coating application area such as electronic, car parks, food, pharmaceutical, chemical production and process areas
- Applied as a protective clear coat on old painted substrate to restore the original look

PHYSICAL PROPERTIES

Chemical Composition	Water-based epoxy-polyurethane clear
Colour	Clear
Finish	Gloss, satin, matt
Density, mixed	1.05 ± 0.02 g/cm ³ @ 28°C

PERFORMANCE DATA

Adhesive strength	>1.5 N/mm ² (Concrete failure)
Taber Abraser Wear Index	31 mg / 1000 revolutions / 1 Kg (ASTM D 4060)

*Conditions such as installation process, inappropriate maintenance, short and long-term wear and use as well as surface contaminants (wet or dry) affects the slipperiness of flooring materials. To meet slip resistance requirement for wet conditions and/or surface contaminants (wet or dry), appropriate textured or anti-slip floor systems are recommended. Please contact Nippon Paint for further details and specifications.

**The final floor finish shall follow the profile of the concrete, therefore appropriate levelling compound is recommended to treat the undulating surface.

APPLICATION GUIDE

Mixing Ratio (by weight)		Part A	: Part B
	Gloss	2.3	:1.5
	Satin	2.5	:1.5
	Matt	3	:1.5
Number of coats	2-3 coats		
Recommended thickness	30 µm DFT per coat		
Theoretical Coverage	0.06 Kg/m ² /coat		
Recoating time	Within 2 - 10 hrs @ 28°C		
Pot Life (Working time)	60 mins @ 28°C		

Curing time	Temp.	28°C
	Foot traffic (hrs)	18
	Exposure to chemicals (days)	7
Substrate Temperature relative to dew point	≥ 3°C	
Recommended application temperature range	Minimum 5°C Maximum 40°C	
Relative Humidity	< 85%	

SUBSTRATE REQUIREMENT

- Concrete or screed substrate compressive strength should be of minimum 25 N/mm² and adhesive pull off strength of 1.5 N/mm².
- The moisture content of concrete shall be < 4% or dried up to 85% RH as per BS8204. It shall be free from rising damp and must be waterproofed against negative ground water pressure.

SURFACE PREPARATION

- Concrete substrate must be clean, free of laitance and contaminants.
- In the event the moisture content is > 4%, FLOOR-PRO 203 SL EPOXY MOISTURE BARRIER may be applied as temporary moisture barrier system.
- Allow to cure over-night before the application of subsequent coating system. Prepare the concrete substrate surface by captive shot blasting, scarifying or mechanical grinding. Repair damaged area and patch up cracks and holes using a suitable repair material compatible with the coating system.

APPLICATION METHOD

Applying FLOOR-PRO 304 WB EPOXY-PU HYBRID CLEAR

- Stir Part A mix for 30 seconds by using a suitable electrical stirrer (with 750 watt high power mixer), then add all of Part B (Hardener) and mix both liquid parts thoroughly for 1 minute until it fully achieved a homogeneous. Transfer the mixed material to a clean container and mix for another minute. Then slowly add maximum 15% - 20% of clean water while mixing continues for a further one minute 30 seconds until a fully homogenous mix has been achieved. Avoid inclusion of air during the mixing process.
- Thinning up to 30% ± 5% of clean water for better penetration and workability.
- May be applied by brush, roller or spray. Spread with a squeegee and back roll with a roller.

PACKAGING

Components	Gloss Level	PART A (BASE)	PART B (HARDENER)
3.8 Kg	Gloss	2.3	1.5
4 Kg	Satin	2.5	1.5
4.5 Kg	Matt	3	1.5

STORAGE AND SHELF LIFE

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care. (Unopened and in good condition temperature 10°C to 30°C)

Components	PART A (BASE)	PART B (HARDENER)
Months	12	12

SAFETY PRECAUTION

- This product is intended for use by professional applicators. Refer to the safety information display on the container and in the safety data sheet (SDS) before using the product.
- Use this product in well-ventilated area, avoid skin contact, spillage on the skin should immediately be removed with suitable cleanser, soap and water.
- Eye should be well flushed with water and seek for medical attention immediately upon contact with this product.
- During the application, naked flame, welding operation and smoking is not allowed. Adequate ventilation should be provided.
- If you have any doubt regarding the suitability of use, refer to Nippon Paint for further advice.

DISCLAIMER

The information in this data sheet is given to the best of Nippon Paint's knowledge and practical experience. Users may consult with Nippon Paint on the general suitability of the product for their needs and specific application practices though it remains each user's responsibility to determine the suitability of the product for the user's particular use. The condition of the substrate and application are not within Nippon Paint's control. Therefore, no implied conditions, warranties or other terms will apply to the Product. Nippon Paint does not and cannot warrant the results which the user may obtain by using the product. In no event will Nippon Paint be liable to the user for any kind of loss (whether direct or indirect) even if Nippon Paint was previously advised of it. In line with Nippon Paint's policy for continuous development, Nippon Paint reserves the right to modify the product and the information in this data sheet without prior notice. It is the user's responsibility to check with Nippon Paint for the latest version of this data sheet. This data sheet has been translated into various languages. In the event of any inconsistency, the English version shall prevail.