



SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: NOA 60 HS 250 BUFF BASE N
 Intended Use: Paint
 Manufacturer: Nippon Paint (Singapore) Co Pte Ltd
 Supplier: Nippon Paint Marine (Singapore) Pte Ltd
 No. 1 First Lok Yang Road, Jurong
 Singapore 629728
 Telephone Number: +65 6268 1161 / +65 6265 5355
 (Within Hours of Operation Mon- Fri: 0900-1700)
 Facsimile Number: +65 6268 1191 / +65 6264 1603

2. HAZARDS IDENTIFICATION

Classification Code:

Flammable Hazard Category 2
 Acute Toxicity:
 - Inhalation Category 4
 Skin corrosion/irritation Category 2
 Serious eye damage/irritation Category 2
 Skin sensitization Category 1
 Carcinogenicity Category 1
 Specific target organ toxicity:
 - Single exposure Category 1
 - Repeated exposure Category 1
 Aquatic Chronic Category 2

GHS Pictogram



Signal Word

Danger

Hazard statements

H225: Highly flammable liquid and vapour
 H315: Causes skin irritation
 H317: May cause an allergic skin reaction
 H319: Causes serious eye irritation
 H332: Harmful if inhaled
 H350: May cause cancer
 H370: Causes damage to organs
 H372: Causes damage to organs through prolonged or repeated exposure
 H411: Toxic to aquatic life with long lasting effects

Precautionary statements

P201: Obtain special instructions before use
 P202: Do not handle until all safety precautions have been read and understood
 P210: Keep away from heat/sparks/open flames/hot surfaces – No smoking
 P233: Keep container tightly closed
 P240: Ground/bond container and receiving equipment
 P241: Use explosion-proof electrical/ventilating/light/equipment
 P242: Use only non-sparking tools
 P243: Take precautionary measures against static discharge
 P260: Do not breathe dust/fume/gas/mist/vapours/spray
 P261: Avoid breathing dust/fume/gas/mist/vapours/spray
 P264: Wash hands thoroughly after handling
 P270: Do not eat, drink or smoke when using this product
 P271: Use only outdoors or in a well-ventilated area
 P272: Contaminated work clothing should not be allowed out of the workplace



P273: Avoid release to the environment
P280: Wear protective gloves/protective clothing/eye protection/face protection
P281: Use personal protective equipment as required

Response

P312: Call a POISON CENTER or doctor/physician if you feel unwell
P314: Get medical advice/attention if you feel unwell
P321: Specific treatment (see Section 4 of SDS)
P362: Take off contaminated clothing and wash before reuse
P363: Wash contaminated clothing before reuse
P391: Collect spillage
P302+352: IF ON SKIN: Wash with soap and water
P304+340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
P307+311: IF exposed: Call a POISON CENTER or doctor/physician
P308+313: IF exposed or concerned: Get medical advice/attention
P332+313: If skin irritation occurs: Get medical advice/attention
P333+313: If skin irritation or a rash occurs: Get medical advice/attention
P337+313: If eye irritation persists: Get medical advice/attention
P370+378: In case of fire: Use appropriate media for extinction
P303+361+353: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
P305+351+338: IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing

Storage

P405: Store locked up
P403+235: Store in a well ventilated place. Keep cool

Disposal

P501: Dispose of contents/container to appropriate waste site or reclaimer in accordance with local or national regulations

3. COMPOSITION / INFORMATION ON INGREDIENTS

Substance or Preparation: Preparation

Chemical nature: Epoxy resin paint

Substances	CAS No.	%
Magnesium Silicate Hydrate	14807-96-6	18.2 - 40.0
Bisphenol-A, Epoxy Resin	25068-38-6	5.8 - 12.7
Xylene	1330-20-7	4.3 - 9.5
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	25036-25-3	4.1 - 9.0
Phenol, Methylstyrenated	68512-30-1	3.6 - 8.0
4-Methylpentane-2-One, Iso Butyl Methyl Ketone	108-10-1	2.4 - 5.2
Isobutanol	78-83-1	1.3 - 2.8
Petroleum Resin	64742-16-1	1.1 - 2.5
Substances determined to be non-hazardous	-	Balance
		100%

4. FIRST-AID MEASURES

INHALATION

- o Move person to fresh air and call for medical assistance immediately.
- o If not breathing, give artificial respiration, if breathing is difficult, give oxygen. Keep at rest.

SKIN CONTACT

- o In case of contact, immediately flush skin with large amounts of water and soap while removing contaminated clothing and shoes.
- o If irritation persists, get medical attention.

EYE CONTACT

- o Immediately flush eyes with large amounts of water until irritation subsides.
- o Remove contact lens.
- o Obtain medical attention, preferably by an ophthalmologist, immediately.

INGESTION

- DO NOT induce vomiting unless directed to do so by a medical personnel. Never give anything by mouth to an unconscious person. Keep at rest. Get medical attention immediately.

5. FIRE FIGHTING MEASURES

SUITABLE FIRE EXTINGUISHING MEDIA

- Water fog
- CO2
- Foam
- Dry chemicals
- Dry sand.

SPECIAL PROTECTIVE ACTIONS FOR FIRE FIGHTERS

- Wear full protective clothing and NIOSH - approved self - contained breathing apparatus.
- Use water spray to cool fire - exposed surfaces and to protect personnel. If a leak or spill has not ignited, use water spray to disperse the vapours.
- If possible, isolate product from heat, electrical equipments, sparks and open flames.
- Avoid spraying water directly into storage containers.
- Closed containers may explode when exposed to extreme heat.
- Avoid spreading burning liquid with water, isolate liquid.
- Do not allow runoff from fire fighting to enter drains or watercourses.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURE

- Wear appropriate protective equipment, e.g. respirators, eye protection, gloves and safety shoes.
- Avoid substance contact with eyes. Do not inhale vapours.
- Ensure supply of fresh air in enclosed rooms.

ENVIRONMENTAL PRECAUTIONS

- Eliminate sources of ignition.
- Keep public away.
- Contain spilled liquid with sand or other non-combustible absorbent materials.
- Wash area and prevent runoff into drains and sewerage system.
- Advise authorities if substance has entered a watercourse or sewer or has contaminated soil or vegetation.

METHODS AND MATERIALS FOR CONTAINMENTS AND CLEANING UP

- Clean up all spills immediately.
- Absorb spill with absorbent and inert material, then place in container.
- Disposal in accordance to local/national regulations.

7. HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING

- Use appropriate personal protective equipment.
- Keep out of reach of children.
- Handle containers with care. Open slowly in order to control possible pressure release.
- Do not pressurize containers.
- Do not ingest. Do not breathe in gas/fumes/vapour. Avoid contact with skin and eyes.
- For personal protection, see section 8.
- Use only in areas from which all naked lights and other sources of ignition have been excluded.
- Take precautionary measures against static discharge.
- Protect from frost and extremes of temperature.

CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES

- Keep containers tightly closed.
- Containers that are opened should be properly resealed and kept upright to prevent leakage.
- Store in cool, dry and well - ventilated place at temperature between 20°C to 40°C away from heat and sources of ignition.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

CONTROL PARAMETERS/OCCUPATIONAL LIMITS

Substances	ACGIH TLV-TWA		OSHA PEL-TWA	
	ppm	mg/m3	ppm	mg/m3



Substances	ACGIH TLV-TWA		OSHA PEL-TWA	
	ppm	mg/m3	ppm	mg/m3
Magnesium Silicate Hydrate	-	2.00	-	2.00
Bisphenol-A, Epoxy Resin	-	-	-	-
Xylene	100	-	100	435.00
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	-	-	-	-
Phenol, Methylstyrenated	-	-	-	-
4-Methylpentane-2-One, Iso Butyl Methyl Ketone	20	-	50	205.00
Isobutanol	50	-	50	150.00
Petroleum Resin	-	-	-	-

APPROPRIATE ENGINEERING CONTROL MEASURES

- o Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapours below their respective occupational exposure limits.
- o Ensure eyewash stations and safety showers are close to the workstation location.

PERSONAL PROTECTION

Respiratory Protection: Use of NIOSH - approved respirators with organic vapour cartridges is recommended.

Hand Protection: Use of solvent resistance type or chemical resistant type of protective gloves is recommended.

Eye Protection: Use of safety glasses or goggles with side shields is recommended.

Skin / Body Protection: Wear chemical resistant clothes and safety shoes when handling product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Liquid

Odour : Aromatic hydrocarbon odour

Odour threshold : Not available

pH : Not available

Melting point/freezing point : Not available

Initial boiling point and boiling range : Between 108 and 155 °C

Flash point : 24°C

Evaporation rate : Not available

Flammability (solid, gas) : Not applicable

Lower flammability or explosive limit : 1.6 % by vol

Upper flammability or explosive limit : 10.9 % by vol

Vapour pressure : Not available

Vapour density : > 1.00 (Vapour is heavier than air)

Specific gravity : 1.52 - 1.62

Solubility : Not Miscible in water

Partition coefficient : Not available

Auto-ignition temperature : Not available

Decomposition temperature : Not available

Viscosity : Not available

10. STABILITY AND REACTIVITY

Stability: Stable under recommended storage and handling conditions (see section 7). When exposed to high temperature, may produce hazardous decomposition products such as carbon monoxide, carbon dioxide, oxides of nitrogen and smoke.

Hazardous reaction: Hazardous reaction will not occur.

Condition to avoid: Avoid heating temperatures above 40 deg.C.

Materials to avoid: Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid possible exothermic reactions.

Hazardous decomposition: The products decomposed on heating producing their oxide or monomers.

11. TOXICOLOGICAL INFORMATION

There is no data available on the product itself.



Toxicological information of substances:

Acute oral toxicity

Harmful if swallowed

<u>Substances</u>	<u>Oral LD50(Rat), mg/kg</u>
Magnesium Silicate Hydrate	Data not available
Bisphenol-A, Epoxy Resin	11400
Xylene	5000
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	Data not available
Phenol, Methylstyrenated	2000
4-Methylpentane-2-One,Iso Butyl Methyl Ketone	2080
Isobutanol	2460
Petroleum Resin	5001

Acute dermal/skin toxicity

May be harmful if in contact with skin

<u>Substances</u>	<u>Dermal LD50 (Rabbit), mg/kg</u>
Magnesium Silicate Hydrate	Data not available
Bisphenol-A, Epoxy Resin	Data not available
Xylene	4350
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	Data not available
Phenol, Methylstyrenated	2000
4-Methylpentane-2-One,Iso Butyl Methyl Ketone	16000
Isobutanol	3400
Petroleum Resin	2000

Acute inhalation toxicity

Vapour concentrations above the recommended exposure levels may be irritating to the eyes and the respiratory tract, may cause headaches and dizziness, could be anesthetic and may have other central nervous system effects.

<u>Substances</u>	<u>Inhalation Vapor LC50 (Rat), mg/L/4hr</u>
Magnesium Silicate Hydrate	Data not available
Bisphenol-A, Epoxy Resin	Data not available
Xylene	8000
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	Data not available
Phenol, Methylstyrenated	4.9
4-Methylpentane-2-One,Iso Butyl Methyl Ketone	8.2
Isobutanol	6.5
Petroleum Resin	Data not available

Skin corrosion or irritation

Causes skin irritation. Frequent or prolonged contact may dry the skin, leading to discomfort and dermatitis

Serious eye damage or irritation

May be an eye irritant

Respiratory or skin sensitisation

Vapour concentrations above the recommended exposure levels may be irritating to the eyes and the respiratory tract

Germ cell mutagenicity

No information available on the product

Carcinogenicity

CrystQuartz(SiO₂)

The International Agency for Research on Cancer (IARC) has classified Crystalline Silica as probably carcinogenic to humans (Group 1) based on limited evidence of carcinogenicity in humans and sufficient evidence of carcinogenicity in experimental animals.



Reproductive toxicity

No information available on the product

Specific Target Organ Toxicity (STOT)-single exposure

No information available on the product

Specific Target Organ Toxicity (STOT)-repeated exposure

No information available on the product

Asphyxiation hazard

May be harmful if swallowed and enters airways

12. ECOLOGICAL INFORMATION

For spills or waste, take care to avoid contaminating environment.
Prevent spills and wastewater from entering sewers, water courses or law areas to avoid pollution.
There are no data available on the product itself. Ecological information of ingredients

Toxicity

Substances name	LC 50(fish) mg/l	Exposure hours	EC 50(for crustacea) mg/l	Exposure hours	Erc50(for algae or other aquatic plants) mg/l	Exposure hours
Ethylbenzene	4.2	96	N/A	N/A	N/A	N/A
Xylene	10	48	N/A	N/A	N/A	N/A
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	5	48	N/A	N/A	N/A	N/A
Bisphenol-A, Epoxy Resin	N/A	N/A	N/A	N/A	N/A	N/A
Petroleum Resin	N/A	N/A	N/A	N/A	N/A	N/A

Persistence and degradability

Biodegradation -No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Result of PBT and vPvB assessment

No data available

Other adverse effects

There is no ecotoxicological test data available on the product itself.
The product should not be allowed to enter drains or water courses.

13. DISPOSAL CONSIDERATIONS

The product should not be allowed to enter drains and watercourses.
Preferred methods of waste disposal are incineration or biological treatment in federal/state approved facility. Empty containers should be recycled or disposed through an approved waste management facility or licensed contractor.
All federal, state and local environmental regulations shall be observed.

14. TRANSPORT INFORMATION

Transport to be in accordance with ADR/RID for road/rail, IMDG for sea and IATA for Air.

LAND TRANSPORT

Classified as Dangerous Goods by the criteria of the European Agreement concerning the international carriage of Dangerous Goods (ADR) by Road & Regulations concerning the international carriage of Dangerous goods (RID) by Rail

UN Number: 1263

Proper shipping name: PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)

Class: Class 3

Packaging Group: III

SEA TRANSPORT



Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport of Sea

UN Number: 1263

Proper shipping name: PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)

Class: Class 3

Packaging Group: III

Marine Pollutant Yes

SEA (ANNEX II OF MARPOL 73/78 AND THE IBC CODE)

Not applicable

AIR TRANSPORT

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by Air

UN Number: 1263

Proper shipping name: PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)

Class: Class 3

Packaging Group: III

15. REGULATORY INFORMATION

Applicable national regulations:

- Standards on Hazard communication for hazardous chemicals and dangerous goods
 - SS 586: Part 1: 2014-Transport and storage of dangerous goods
 - SS 586: Part 2: 2014-GHS of classification and labelling of chemicals
 - SS 586: Part 3: 2008(2014)-Preparation of safety data sheet
- MOM: Workplace Safety and Health Act & Workplace Safety and Health (General Provisions) Regulations
 - This product is subject to SDS, labelling, PEL and other requirements in the Acts/Regulations.
- NEA: Environmental Protection and Management Act & Environmental Protection and Management (Hazardous Substances) Regulations
 - This product is not subject to control under this Acts/Regulations.
- SCDF: Fire Safety Act & Fire Safety (Petroleum and Flammable Materials) Regulations
 - This product is subject to the requirement of this Acts/Regulations.
- SPF: The Arms and Explosive Act, the Arms and Explosives (Explosives) Rules, and the Arms and Explosives (Explosive Precursors) Rules
 - This product is not subject to the requirement of this Acts/Regulations.

16. OTHER INFORMATION

Previous Revision Date /Version No.: 07-10-2016 /01

Abbreviation

ACGIH American Conference of Governmental Industrial Hygienists

TLV Threshold limit value

TWA Time-Weighted Average

OSHA Occupational Safety and Health Administration

PEL Permissible Exposure Limit

LD50 Lethal Dose

LC50 Median lethal concentration

IACR International Agency for Research in Cancer

Disclaimer

To the best of our knowledge, the information contained herein is accurate. However, the information is provided without any representation or warranty, expressed or implied, regarding its accuracy or completeness. Since the conditions of handling, storage, use and disposal are beyond our control and may be beyond our knowledge, for this and other reasons, we make no guarantee of results and assume no liability for damages incurred by the use of this product. Please be reminded that all chemicals may present unknown health hazards and should be used with caution.



SAFETY DATA SHEET

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2. HAZARDS IDENTIFICATION

Classification Code:

Flammable Hazard	Category 2
Skin corrosion/irritation	Category 2
Serious eye damage/irritation	Category 2
Skin sensitization	Category 1
Carcinogenicity	Category 1
Specific target organ toxicity:	
- Single exposure	Category 1
- Repeated exposure	Category 1
Aquatic Chronic	Category 2

GHS Pictogram



Signal Word

Danger

Hazard statements

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 P264: Wash hands thoroughly after handling
 P270: Do not eat, drink or smoke when using this product
 P272: Contaminated work clothing should not be allowed out of the workplace
 P273: Avoid release to the environment
 P280: Wear protective gloves/protective clothing/eye protection/face protection
 P281: Use personal protective equipment as required

Response

P314: Get medical advice/attention if you feel unwell



P321: Specific treatment (see Section 4 of SDS)
 P362: Take off contaminated clothing and wash before reuse
 P363: Wash contaminated clothing before reuse
 P391: Collect spillage
 P302+352: IF ON SKIN: Wash with soap and water
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 P308+313: IF exposed or concerned: Get medical advice/attention
 P332+313: If skin irritation occurs: Get medical advice/attention
 P333+313: If skin irritation or a rash occurs: Get medical advice/attention
 P337+313: If eye irritation persists: Get medical advice/attention
 P370+378: In case of fire: Use appropriate media for extinction
 P303+361+353: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 P305+351+338: IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing

Storage

P405: Store locked up
 P403+235: Store in a well ventilated place. Keep cool

Disposal

P501: Dispose of contents/container to appropriate waste site or reclaimer in accordance with local or national regulations

3. COMPOSITION / INFORMATION ON INGREDIENTS

Substance or Preparation: Preparation

Chemical nature: Epoxy resin paint

Substances	CAS No.	%
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	25036-25-3	15 - 40
Magnesium Silicate Hydrate	14807-96-6	10 - 30
Xylene	1330-20-7	5 - 15
4-Methylpentane-2-One, Iso Butyl Methyl Ketone	108-10-1	1 - 5
Propan-2-Ol	67-63-0	1 - 5
Aluminium Hydroxide	21645-51-2	0.5 - 1.5
Substances determined to be non-hazardous	-	Balance
		100%

4. FIRST-AID MEASURES

INHALATION

- o Move person to fresh air and call for medical assistance immediately.
- o If not breathing, give artificial respiration, if breathing is difficult, give oxygen. Keep at rest.

SKIN CONTACT

- o In case of contact, immediately flush skin with large amounts of water and soap while removing contaminated clothing and shoes.
- o If irritation persists, get medical attention.

EYE CONTACT

- o Immediately flush eyes with large amounts of water until irritation subsides.
- o Remove contact lens.
- o Obtain medical attention, preferably by an ophthalmologist, immediately.

INGESTION

- o DO NOT induce vomiting unless directed to do so by a medical personnel. Never give anything by mouth to an unconscious person. Keep at rest. Get medical attention immediately.

5. FIRE FIGHTING MEASURES

SUITABLE FIRE EXTINGUISHING MEDIA

- o Water fog
- o CO2
- o Foam



- o Dry chemicals
- o Dry sand.

SPECIAL PROTECTIVE ACTIONS FOR FIRE FIGHTERS

- o Wear full protective clothing and NIOSH - approved self - contained breathing apparatus.
- o Use water spray to cool fire - exposed surfaces and to protect personnel. If a leak or spill has not ignited, use water spray to disperse the vapours.
- o If possible, isolate product from heat, electrical equipments, sparks and open flames.
- o Avoid spraying water directly into storage containers.
- o Closed containers may explode when exposed to extreme heat.
- o Avoid spreading burning liquid with water, isolate liquid.
- o Do not allow runoff from fire fighting to enter drains or watercourses.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURE

- o Wear appropriate protective equipment, e.g. respirators, eye protection, gloves and safety shoes.
- o Avoid substance contact with eyes. Do not inhale vapours.
- o Ensure supply of fresh air in enclosed rooms.

ENVIRONMENTAL PRECAUTIONS

- o Eliminate sources of ignition.
- o Keep public away.
- o Contain spilled liquid with sand or other non-combustible absorbent materials.
- o Wash area and prevent runoff into drains and sewerage system.
- o Advise authorities if substance has entered a watercourse or sewer or has contaminated soil or vegetation.

METHODS AND MATERIALS FOR CONTAINMENTS AND CLEANING UP

- o Clean up all spills immediately.
- o Absorb spill with absorbent and inert material, then place in container.
- o Disposal in accordance to local/national regulations.

7. HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING

- o Use appropriate personal protective equipment.
- o Keep out of reach of children.
- o Handle containers with care. Open slowly in order to control possible pressure release.
- o Do not pressurize containers.
- o Do not ingest. Do not breathe in gas/fumes/vapour. Avoid contact with skin and eyes.
- o For personal protection, see section 8.
- o Use only in areas from which all naked lights and other sources of ignition have been excluded.
- o Take precautionary measures against static discharge.
- o Protect from frost and extremes of temperature.

CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES

- o Keep containers tightly closed.
- o Containers that are opened should be properly resealed and kept upright to prevent leakage.
- o Store in cool, dry and well - ventilated place at temperature between 20°C to 40°C away from heat and sources of ignition.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

CONTROL PARAMETERS/OCCUPATIONAL LIMITS

Substances	ACGIH TLV-TWA		OSHA PEL-TWA	
	ppm	mg/m3	ppm	mg/m3
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	-	-	-	-
Magnesium Silicate Hydrate	-	2.00	-	2.00
Xylene	100	-	100	435.00
4-Methylpentane-2-One,Iso Butyl Methyl Ketone	20	-	50	205.00
Propan-2-Ol	200	-	200	260.00
Aluminium Hydroxide	-	-	-	-

APPROPRIATE ENGINEERING CONTROL MEASURES

- o Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapours below their respective occupational exposure limits.

- Ensure eyewash stations and safety showers are close to the workstation location.

PERSONAL PROTECTION

Respiratory Protection:	Use of NIOSH - approved respirators with organic vapour cartridges is recommended.
Hand Protection:	Use of solvent resistance type or chemical resistant type of protective gloves is recommended.
Eye Protection:	Use of safety glasses or goggles with side shields is recommended.
Skin / Body Protection:	Wear chemical resistant clothes and safety shoes when handling product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: Liquid
Odour	: Aromatic hydrocarbon odour
Odour threshold	: Not available
pH	: Not available
Melting point/freezing point	: Not available
Initial boiling point and boiling range	: Between 82 and 155 °C
Flash point	: 24 °C
Evaporation rate	: Not available
Flammability (solid, gas)	: Not applicable
Lower flammability or explosive limit	: 2 % by vol
Upper flammability or explosive limit	: 12.7 % by vol
Vapour pressure	: Not available
Vapour density	: > 1.00 (Vapour is heavier than air)
Specific gravity	: 1.52 - 1.62
Solubility	: Not Miscible in water
Partition coefficient	: Not available
Auto-ignition temperature	: > 399 °C
Decomposition temperature	: Not available
Viscosity	: Not available

10. STABILITY AND REACTIVITY

Stability:	Stable under recommended storage and handling conditions (see section 7). When exposed to high temperature, may produce hazardous decomposition products such as carbon monoxide, carbon dioxide, oxides of nitrogen and smoke.
Hazardous reaction:	Hazardous reaction will not occur.
Condition to avoid:	Avoid heating temperatures above 40 deg.C.
Materials to avoid:	Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid possible exothermic reactions.
Hazardous decomposition:	The products decomposed on heating producing their oxide or monomers.

11. TOXICOLOGICAL INFORMATION

There is no data available on the product itself.
Toxicological information of substances:

Acute oral toxicity

Harmful if swallowed

<u>Substances</u>	<u>Oral LD50(Rat), mg/kg</u>
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	Data not available
Magnesium Silicate Hydrate	Data not available
Xylene	5000
4-Methylpentane-2-One, Iso Butyl Methyl Ketone	2080
Propan-2-Ol	1870



<u>Substances</u>	<u>Oral LD50(Rat), mg/kg</u>
Aluminium Hydroxide	Data not available

Acute dermal/skin toxicity
 May be harmful if in contact with skin

<u>Substances</u>	<u>Dermal LD50 (Rabbit), mg/kg</u>
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	Data not available
Magnesium Silicate Hydrate	Data not available
Xylene	4350
4-Methylpentane-2-One,Iso Butyl Methyl Ketone	16000
Propan-2-Ol	2000
Aluminium Hydroxide	Data not available

Acute inhalation toxicity
 Vapour concentrations above the recommended exposure levels may be irritating to the eyes and the respiratory tract, may cause headaches and dizziness, could be anesthetic and may have other central nervous system effects.

<u>Substances</u>	<u>Inhalation Vapor LC50 (Rat), mg/L/4hr</u>
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	Data not available
Magnesium Silicate Hydrate	Data not available
Xylene	8000
4-Methylpentane-2-One,Iso Butyl Methyl Ketone	8.2
Propan-2-Ol	72600
Aluminium Hydroxide	Data not available

Skin corrosion or irritation
 Causes skin irritation. Frequent or prolonged contact may dry the skin, leading to discomfort and dermatitis

Serious eye damage or irritation
 May be an eye irritant

Respiratory or skin sensitisation
 Vapour concentrations above the recommended exposure levels may be irritating to the eyes and the respiratory tract

Germ cell mutagenicity
 No information available on the product

Carcinogenicity
 CrystQuartz(SiO2)
 The International Agency for Research on Cancer (IARC) has classified Crystalline Silica as probably carcinogenic to humans (Group 1) based on limited evidence of carcinogenicity in humans and sufficient evidence of carcinogenicity in experimental animals.

Reproductive toxicity
 No information available on the product

Specific Target Organ Toxicity (STOT)-single exposure
 No information available on the product

Specific Target Organ Toxicity (STOT)-repeated exposure
 No information available on the product

Asphyxiation hazard
 May be harmful if swallowed and enters airways

12. ECOLOGICAL INFORMATION

For spills or waste, take care to avoid contaminating environment.
 Prevent spills and wastewater from entering sewers, water courses or law areas to avoid pollution.
 There are no data available on the product itself. Ecological information of ingredients

Toxicity



Substances name	LC 50(fish) mg/l	Exposure hours	EC 50(for crustacea) mg/l	Exposure hours	Erc50(for algae or other aquatic plants) mg/l	Exposure hours
Xylene	10	48	N/A	N/A	N/A	N/A
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	5	48	N/A	N/A	N/A	N/A

Persistence and degradability

Biodegradation -No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Result of PBT and vPvB assessment

No data available

Other adverse effects

There is no ecotoxicological test data available on the product itself.
The product should not be allowed to enter drains or water courses.

13. DISPOSAL CONSIDERATIONS

The product should not be allowed to enter drains and watercourses.
Preferred methods of waste disposal are incineration or biological treatment in federal/state approved facility. Empty containers should be recycled or disposed through an approved waste management facility or licensed contractor. All federal, state and local environmental regulations shall be observed.

14. TRANSPORT INFORMATION

Transport to be in accordance with ADR/RID for road/rail, IMDG for sea and IATA for Air.

LAND TRANSPORT

Classified as Dangerous Goods by the criteria of the European Agreement concerning the international carriage of Dangerous Goods (ADR) by Road & Regulations concerning the international carriage of Dangerous goods (RID) by Rail

UN Number: 1263

Proper shipping name: PAINT(including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)

Class: Class 3

Packaging Group: III

SEA TRANSPORT

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport of Sea

UN Number: 1263

Proper shipping name: PAINT(including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)

Class: Class 3

Packaging Group: III

Marine Pollutant Yes

SEA (ANNEX II OF MARPOL 73/78 AND THE IBC CODE)

Not applicable

AIR TRANSPORT

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by Air

UN Number: 1263

Proper shipping name: PAINT(including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)



Basic & New

NIPPON PAINT MARINE

Revision date/version no: 24-01-2019/ 01

NIPPON PAINT MARINE (SINGAPORE) PTE LTD

SG-001370

NOA 60 HS BUFF BASE C

Class: Class 3

Packaging Group: III

15. REGULATORY INFORMATION

Applicable national regulations:

- Standards on Hazard communication for hazardous chemicals and dangerous goods
 - SS 586: Part 1: 2014-Transport and storage of dangerous goods
 - SS 586: Part 2: 2014-GHS of classification and labelling of chemicals
 - SS 586: Part 3: 2008(2014)-Preparation of safety data sheet
- MOM: Workplace Safety and Health Act & Workplace Safety and Health (General Provisions) Regulations
 - This product is subject to SDS, labelling, PEL and other requirements in the Acts/Regulations.
- NEA: Environmental Protection and Management Act & Environmental Protection and Management (Hazardous Substances) Regulations
 - This product is not subject to control under this Acts/Regulations.
- SCDF: Fire Safety Act & Fire Safety (Petroleum and Flammable Materials) Regulations
 - This product is subject to the requirement of this Acts/Regulations.
- SPF: The Arms and Explosive Act, the Arms and Explosives (Explosives) Rules, and the Arms and Explosives (Explosive Precursors) Rules
 - This product is not subject to the requirement of this Acts/Regulations.

16. OTHER INFORMATION

Previous Revision Date /Version No.: not applicable

Abbreviation

ACGIH American Conference of Governmental Industrial Hygienists

TLV Threshold limit value

TWA Time-Weighted Average

OSHA Occupational Safety and Health Administration

PEL Permissible Exposure Limit

LD50 Lethal Dose

LC50 Median lethal concentration

IACR International Agency for Research in Cancer

Disclaimer

To the best of our knowledge, the information contained herein is accurate. However, the information is provided without any representation or warranty, expressed or implied, regarding its accuracy or completeness. Since the conditions of handling, storage, use and disposal are beyond our control and may be beyond our knowledge, for this and other reasons, we make no guarantee of results and assume no liability for damages incurred by the use of this product. Please be reminded that all chemicals may present unknown health hazards and should be used with caution.



SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: NOA 60 HS BUFF BASE N
 Intended Use: Paint
 Manufacturer: Nippon Paint (Singapore) Co Pte Ltd
 Supplier: Nippon Paint Marine (Singapore) Pte Ltd
 No. 1 First Lok Yang Road, Jurong
 Singapore 629728
 Telephone Number: +65 6268 1161 / +65 6265 5355
 (Within Hours of Operation Mon- Fri: 0900-1700)
 Facsimile Number: +65 6268 1191 / +65 6264 1603

2. HAZARDS IDENTIFICATION

Classification Code:

Flammable Hazard Category 2
 Acute Toxicity:
 - Inhalation Category 4
 Skin corrosion/irritation Category 2
 Serious eye damage/irritation Category 2
 Skin sensitization Category 1
 Carcinogenicity Category 1
 Specific target organ toxicity:
 - Single exposure Category 1
 - Repeated exposure Category 1
 Aquatic Chronic Category 2

GHS Pictogram



Signal Word

Danger

Hazard statements

H225: Highly flammable liquid and vapour
 H315: Causes skin irritation
 H317: May cause an allergic skin reaction
 H319: Causes serious eye irritation
 H332: Harmful if inhaled
 H350: May cause cancer
 H370: Causes damage to organs
 H372: Causes damage to organs through prolonged or repeated exposure
 H411: Toxic to aquatic life with long lasting effects

Precautionary statements

P201: Obtain special instructions before use
 P202: Do not handle until all safety precautions have been read and understood
 P210: Keep away from heat/sparks/open flames/hot surfaces – No smoking
 P233: Keep container tightly closed
 P240: Ground/bond container and receiving equipment
 P241: Use explosion-proof electrical/ventilating/light/equipment
 P242: Use only non-sparking tools
 P243: Take precautionary measures against static discharge
 P260: Do not breathe dust/fume/gas/mist/vapours/spray
 P261: Avoid breathing dust/fume/gas/mist/vapours/spray
 P264: Wash hands thoroughly after handling
 P270: Do not eat, drink or smoke when using this product
 P271: Use only outdoors or in a well-ventilated area
 P272: Contaminated work clothing should not be allowed out of the workplace



P273: Avoid release to the environment
P280: Wear protective gloves/protective clothing/eye protection/face protection
P281: Use personal protective equipment as required

Response

P312: Call a POISON CENTER or doctor/physician if you feel unwell
P314: Get medical advice/attention if you feel unwell
P321: Specific treatment (see Section 4 of SDS)
P362: Take off contaminated clothing and wash before reuse
P363: Wash contaminated clothing before reuse
P391: Collect spillage
P302+352: IF ON SKIN: Wash with soap and water
P304+340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
P307+311: IF exposed: Call a POISON CENTER or doctor/physician
P308+313: IF exposed or concerned: Get medical advice/attention
P332+313: If skin irritation occurs: Get medical advice/attention
P333+313: If skin irritation or a rash occurs: Get medical advice/attention
P337+313: If eye irritation persists: Get medical advice/attention
P370+378: In case of fire: Use appropriate media for extinction
P303+361+353: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
P305+351+338: IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing

Storage

P405: Store locked up
P403+235: Store in a well ventilated place. Keep cool

Disposal

P501: Dispose of contents/container to appropriate waste site or reclaimer in accordance with local or national regulations

3. COMPOSITION / INFORMATION ON INGREDIENTS

Substance or Preparation: Preparation

Chemical nature:Epoxy resin paint

Table with 3 columns: Substances, CAS No., and %. Lists ingredients like Magnesium Silicate Hydrate, Barium Sulfate, Bisphenol-A, Epoxy Resin, Xylene, etc.

4. FIRST-AID MEASURES

INHALATION

- o Move person to fresh air and call for medical assistance immediately.
o If not breathing, give artificial respiration, if breathing is difficult, give oxygen. Keep at rest.

SKIN CONTACT

- o In case of contact, immediately flush skin with large amounts of water and soap while removing contaminated clothing and shoes.
o If irritation persists, get medical attention.

EYE CONTACT

- o Immediately flush eyes with large amounts of water until irritation subsides.

- Remove contact lens.
- Obtain medical attention, preferably by an ophthalmologist, immediately.

INGESTION

- DO NOT induce vomiting unless directed to do so by a medical personnel. Never give anything by mouth to an unconscious person. Keep at rest. Get medical attention immediately.

5. FIRE FIGHTING MEASURES

SUITABLE FIRE EXTINGUISHING MEDIA

- Water fog
- CO2
- Foam
- Dry chemicals
- Dry sand.

SPECIAL PROTECTIVE ACTIONS FOR FIRE FIGHTERS

- Wear full protective clothing and NIOSH - approved self - contained breathing apparatus.
- Use water spray to cool fire - exposed surfaces and to protect personnel. If a leak or spill has not ignited, use water spray to disperse the vapours.
- If possible, isolate product from heat, electrical equipments, sparks and open flames.
- Avoid spraying water directly into storage containers.
- Closed containers may explode when exposed to extreme heat.
- Avoid spreading burning liquid with water, isolate liquid.
- Do not allow runoff from fire fighting to enter drains or watercourses.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURE

- Wear appropriate protective equipment, e.g. respirators, eye protection, gloves and safety shoes.
- Avoid substance contact with eyes. Do not inhale vapours.
- Ensure supply of fresh air in enclosed rooms.

ENVIRONMENTAL PRECAUTIONS

- Eliminate sources of ignition.
- Keep public away.
- Contain spilled liquid with sand or other non-combustible absorbent materials.
- Wash area and prevent runoff into drains and sewerage system.
- Advise authorities if substance has entered a watercourse or sewer or has contaminated soil or vegetation.

METHODS AND MATERIALS FOR CONTAINMENTS AND CLEANING UP

- Clean up all spills immediately.
- Absorb spill with absorbent and inert material, then place in container.
- Disposal in accordance to local/national regulations.

7. HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING

- Use appropriate personal protective equipment.
- Keep out of reach of children.
- Handle containers with care. Open slowly in order to control possible pressure release.
- Do not pressurize containers.
- Do not ingest. Do not breathe in gas/fumes/vapour. Avoid contact with skin and eyes.
- For personal protection, see section 8.
- Use only in areas from which all naked lights and other sources of ignition have been excluded.
- Take precautionary measures against static discharge.
- Protect from frost and extremes of temperature.

CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES

- Keep containers tightly closed.
- Containers that are opened should be properly resealed and kept upright to prevent leakage.
- Store in cool, dry and well - ventilated place at temperature between 20°C to 40°C away from heat and sources of ignition.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION



CONTROL PARAMETERS/OCCUPATIONAL LIMITS

Substances	ACGIH TLV-TWA		OSHA PEL-TWA	
	ppm	mg/m ³	ppm	mg/m ³
Magnesium Silicate Hydrate	-	2.00	-	2.00
Bisphenol-A, Epoxy Resin	-	-	-	-
Xylene	100	-	100	435.00
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	-	-	-	-
Phenol, Methylstyrenated	-	-	-	-
4-Methylpentane-2-One,Iso Butyl Methyl Ketone	20	-	50	205.00
Isobutanol	50	-	50	150.00
Petroleum Resin	-	-	-	-

APPROPRIATE ENGINEERING CONTROL MEASURES

- o Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapours below their respective occupational exposure limits.
- o Ensure eyewash stations and safety showers are close to the workstation location.

PERSONAL PROTECTION

Respiratory Protection:	Use of NIOSH - approved respirators with organic vapour cartridges is recommended.
Hand Protection:	Use of solvent resistance type or chemical resistant type of protective gloves is recommended.
Eye Protection:	Use of safety glasses or goggles with side shields is recommended.
Skin / Body Protection:	Wear chemical resistant clothes and safety shoes when handling product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: Liquid
Odour	: Aromatic hydrocarbon odour
Odour threshold	: Not available
pH	: Not available
Melting point/freezing point	: Not available
Initial boiling point and boiling range	: Between 108 and 155 °C
Flash point	: 24 °C
Evaporation rate	: Not available
Flammability (solid, gas)	: Not applicable
Lower flammability or explosive limit	: 1.6 % by vol
Upper flammability or explosive limit	: 10.9 % by vol
Vapour pressure	: Not available
Vapour density	: > 1.00 (Vapour is heavier than air)
Specific gravity	: 1.49 - 1.59
Solubility	: Not Miscible in water
Partition coefficient	: Not available
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
Viscosity	: Not available

10. STABILITY AND REACTIVITY

Stability:	Stable under recommended storage and handling conditions (see section 7). When exposed to high temperature, may produce hazardous decomposition products such as carbon monoxide, carbon dioxide, oxides of nitrogen and smoke.
Hazardous reaction:	Hazardous reaction will not occur.
Condition to avoid:	Avoid heating temperatures above 40 deg.C.
Materials to avoid:	Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid possible exothermic reactions.
Hazardous decomposition:	The products decomposed on heating producing their oxide or monomers.

11. TOXICOLOGICAL INFORMATION



There is no data available on the product itself.
Toxicological information of substances:

Acute oral toxicity

Harmful if swallowed

<u>Substances</u>	<u>Oral LD50(Rat), mg/kg</u>
Magnesium Silicate Hydrate	Data not available
Bisphenol-A, Epoxy Resin	11400
Xylene	5000
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	Data not available
Phenol, Methylstyrenated	2000
4-Methylpentane-2-One,Iso Butyl Methyl Ketone	2080
Isobutanol	2460
Petroleum Resin	5001

Acute dermal/skin toxicity

May be harmful if in contact with skin

<u>Substances</u>	<u>Dermal LD50 (Rabbit), mg/kg</u>
Magnesium Silicate Hydrate	Data not available
Bisphenol-A, Epoxy Resin	Data not available
Xylene	4350
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	Data not available
Phenol, Methylstyrenated	2000
4-Methylpentane-2-One,Iso Butyl Methyl Ketone	16000
Isobutanol	3400
Petroleum Resin	2000

Acute inhalation toxicity

Vapour concentrations above the recommended exposure levels may be irritating to the eyes and the respiratory tract, may cause headaches and dizziness, could be anesthetic and may have other central nervous system effects.

<u>Substances</u>	<u>Inhalation Vapor LC50 (Rat), mg/L/4hr</u>
Magnesium Silicate Hydrate	Data not available
Bisphenol-A, Epoxy Resin	Data not available
Xylene	8000
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	Data not available
Phenol, Methylstyrenated	4.9
4-Methylpentane-2-One,Iso Butyl Methyl Ketone	8.2
Isobutanol	6.5
Petroleum Resin	Data not available

Skin corrosion or irritation

Causes skin irritation. Frequent or prolonged contact may dry the skin, leading to discomfort and dermatitis

Serious eye damage or irritation

May be an eye irritant

Respiratory or skin sensitisation

Vapour concentrations above the recommended exposure levels may be irritating to the eyes and the respiratory tract

Germ cell mutagenicity

No information available on the product

Carcinogenicity

CrystQuartz(SiO₂)

The International Agency for Research on Cancer (IARC) has classified Crystalline Silica as probably carcinogenic to humans (Group 1) based on limited evidence of carcinogenicity in humans and sufficient evidence of



carcinogenicity in experimental animals.

Reproductive toxicity

No information available on the product

Specific Target Organ Toxicity (STOT)-single exposure

No information available on the product

Specific Target Organ Toxicity (STOT)-repeated exposure

No information available on the product

Asphyxiation hazard

May be harmful if swallowed and enters airways

12. ECOLOGICAL INFORMATION

For spills or waste, take care to avoid contaminating environment. Prevent spills and wastewater from entering sewers, water courses or law areas to avoid pollution. There are no data available on the product itself. Ecological information of ingredients

Toxicity

Substances name	LC 50(fish) mg/l	Exposure hours	EC 50(for crustacea) mg/l	Exposure hours	Erc50(for algae or other aquatic plants) mg/l	Exposure hours
Ethylbenzene	4.2	96	N/A	N/A	N/A	N/A
Xylene	10	48	N/A	N/A	N/A	N/A
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	5	48	N/A	N/A	N/A	N/A
Bisphenol-A, Epoxy Resin	N/A	N/A	N/A	N/A	N/A	N/A
Petroleum Resin	N/A	N/A	N/A	N/A	N/A	N/A

Persistence and degradability

Biodegradation -No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Result of PBT and vPvB assessment

No data available

Other adverse effects

There is no ecotoxicological test data available on the product itself. The product should not be allowed to enter drains or water courses.

13. DISPOSAL CONSIDERATIONS

The product should not be allowed to enter drains and watercourses. Preferred methods of waste disposal are incineration or biological treatment in federal/state approved facility. Empty containers should be recycled or disposed through an approved waste management facility or licensed contractor. All federal, state and local environmental regulations shall be observed.

14. TRANSPORT INFORMATION

Transport to be in accordance with ADR/RID for road/rail, IMDG for sea and IATA for Air.

LAND TRANSPORT

Classified as Dangerous Goods by the criteria of the European Agreement concerning the international carriage of Dangerous Goods (ADR) by Road & Regulations concerning the international carriage of Dangerous goods (RID) by Rail

UN Number: 1263

Proper shipping name: PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)

Class: Class 3



Packaging Group: III

SEA TRANSPORT

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport of Sea

UN Number: 1263

Proper shipping name: PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)

Class: Class 3

Packaging Group: III

Marine Pollutant Yes

SEA (ANNEX II OF MARPOL 73/78 AND THE IBC CODE)

Not applicable

AIR TRANSPORT

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by Air

UN Number: 1263

Proper shipping name: PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)

Class: Class 3

Packaging Group: III

15. REGULATORY INFORMATION

Applicable national regulations:

- Standards on Hazard communication for hazardous chemicals and dangerous goods
 - SS 586: Part 1: 2014-Transport and storage of dangerous goods
 - SS 586: Part 2: 2014-GHS of classification and labelling of chemicals
 - SS 586: Part 3: 2008(2014)-Preparation of safety data sheet
- MOM: Workplace Safety and Health Act & Workplace Safety and Health (General Provisions) Regulations
 - This product is subject to SDS, labelling, PEL and other requirements in the Acts/Regulations.
- NEA: Environmental Protection and Management Act & Environmental Protection and Management (Hazardous Substances) Regulations
 - This product is not subject to control under this Acts/Regulations.
- SCDF: Fire Safety Act & Fire Safety (Petroleum and Flammable Materials) Regulations
 - This product is subject to the requirement of this Acts/Regulations.
- SPF: The Arms and Explosive Act, the Arms and Explosives (Explosives) Rules, and the Arms and Explosives (Explosive Precursors) Rules
 - This product is not subject to the requirement of this Acts/Regulations.

16. OTHER INFORMATION

Previous Revision Date /Version No.: 27-10-2016 /02

Abbreviation

ACGIH American Conference of Governmental Industrial Hygienists

TLV Threshold limit value

TWA Time-Weighted Average

OSHA Occupational Safety and Health Administration

PEL Permissible Exposure Limit

LD50 Lethal Dose

LC50 Median lethal concentration

IACR International Agency for Research in Cancer

Disclaimer

To the best of our knowledge, the information contained herein is accurate. However, the information is provided without any representation or warranty, expressed or implied, regarding its accuracy or completeness. Since the conditions of handling, storage, use and disposal are beyond our control and may be beyond our knowledge, for this and other reasons, we make no guarantee of results and assume no liability for damages incurred by the use of this product. Please be reminded that all chemicals may present unknown health hazards and should be used with caution.



SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: NOA 60 HS GRAY BASE N
 Intended Use: Paint
 Manufacturer: Nippon Paint (Singapore) Co Pte Ltd
 Supplier: Nippon Paint Marine (Singapore) Pte Ltd
 No. 1 First Lok Yang Road, Jurong
 Singapore 629728
 Telephone Number: +65 6268 1161 / +65 6265 5355
 (Within Hours of Operation Mon- Fri: 0900-1700)
 Facsimile Number: +65 6268 1191 / +65 6264 1603

2. HAZARDS IDENTIFICATION

Classification Code:

Flammable Hazard Category 2
 Acute Toxicity:
 - Inhalation Category 4
 Skin corrosion/irritation Category 2
 Serious eye damage/irritation Category 2
 Skin sensitization Category 1
 Carcinogenicity Category 1
 Specific target organ toxicity:
 - Single exposure Category 1
 - Repeated exposure Category 1
 Aquatic Chronic Category 2

GHS Pictogram



Signal Word

Danger

Hazard statements

H225: Highly flammable liquid and vapour
 H315: Causes skin irritation
 H317: May cause an allergic skin reaction
 H319: Causes serious eye irritation
 H332: Harmful if inhaled
 H350: May cause cancer
 H370: Causes damage to organs
 H372: Causes damage to organs through prolonged or repeated exposure
 H411: Toxic to aquatic life with long lasting effects

Precautionary statements

P201: Obtain special instructions before use
 P202: Do not handle until all safety precautions have been read and understood
 P210: Keep away from heat/sparks/open flames/hot surfaces – No smoking
 P233: Keep container tightly closed
 P240: Ground/bond container and receiving equipment
 P241: Use explosion-proof electrical/ventilating/light/equipment
 P242: Use only non-sparking tools
 P243: Take precautionary measures against static discharge
 P260: Do not breathe dust/fume/gas/mist/vapours/spray
 P261: Avoid breathing dust/fume/gas/mist/vapours/spray
 P264: Wash hands thoroughly after handling
 P270: Do not eat, drink or smoke when using this product
 P271: Use only outdoors or in a well-ventilated area
 P272: Contaminated work clothing should not be allowed out of the workplace



P273: Avoid release to the environment
 P280: Wear protective gloves/protective clothing/eye protection/face protection
 P281: Use personal protective equipment as required

Response

P312: Call a POISON CENTER or doctor/physician if you feel unwell
 P314: Get medical advice/attention if you feel unwell
 P321: Specific treatment (see Section 4 of SDS)
 P362: Take off contaminated clothing and wash before reuse
 P363: Wash contaminated clothing before reuse
 P391: Collect spillage
 P302+352: IF ON SKIN: Wash with soap and water
 P304+340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 P307+311: IF exposed: Call a POISON CENTER or doctor/physician
 P308+313: IF exposed or concerned: Get medical advice/attention
 P332+313: If skin irritation occurs: Get medical advice/attention
 P333+313: If skin irritation or a rash occurs: Get medical advice/attention
 P337+313: If eye irritation persists: Get medical advice/attention
 P370+378: In case of fire: Use appropriate media for extinction
 P303+361+353: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
 P305+351+338: IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing

Storage

P405: Store locked up
 P403+235: Store in a well ventilated place. Keep cool

Disposal

P501: Dispose of contents/container to appropriate waste site or reclaimer in accordance with local or national regulations

3. COMPOSITION / INFORMATION ON INGREDIENTS

Substance or Preparation: Preparation

Chemical nature: Epoxy resin paint

Substances	CAS No.	%
Magnesium Silicate Hydrate	14807-96-6	18.1 - 39.8
Bisphenol-A, Epoxy Resin	25068-38-6	5.8 - 12.7
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	25036-25-3	4.3 - 9.4
Xylene	1330-20-7	4.2 - 9.3
Phenol, Methylstyrenated	68512-30-1	3.7 - 8.0
4-Methylpentane-2-One, Iso Butyl Methyl Ketone	108-10-1	2.2 - 4.9
Petroleum Resin	64742-16-1	1.1 - 2.5
Isobutanol	78-83-1	1.1 - 2.5
Substances determined to be non-hazardous	-	Balance
		100%

4. FIRST-AID MEASURES

INHALATION

- Move person to fresh air and call for medical assistance immediately.
- If not breathing, give artificial respiration, if breathing is difficult, give oxygen. Keep at rest.

SKIN CONTACT

- In case of contact, immediately flush skin with large amounts of water and soap while removing contaminated clothing and shoes.
- If irritation persists, get medical attention.

EYE CONTACT

- Immediately flush eyes with large amounts of water until irritation subsides.
- Remove contact lens.
- Obtain medical attention, preferably by an ophthalmologist, immediately.

INGESTION

- o DO NOT induce vomiting unless directed to do so by a medical personnel. Never give anything by mouth to an unconscious person. Keep at rest. Get medical attention immediately.

5. FIRE FIGHTING MEASURES

SUITABLE FIRE EXTINGUISHING MEDIA

- o Water fog
- o CO2
- o Foam
- o Dry chemicals
- o Dry sand.

SPECIAL PROTECTIVE ACTIONS FOR FIRE FIGHTERS

- o Wear full protective clothing and NIOSH - approved self - contained breathing apparatus.
- o Use water spray to cool fire - exposed surfaces and to protect personnel. If a leak or spill has not ignited, use water spray to disperse the vapours.
- o If possible, isolate product from heat, electrical equipments, sparks and open flames.
- o Avoid spraying water directly into storage containers.
- o Closed containers may explode when exposed to extreme heat.
- o Avoid spreading burning liquid with water, isolate liquid.
- o Do not allow runoff from fire fighting to enter drains or watercourses.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURE

- o Wear appropriate protective equipment, e.g. respirators, eye protection, gloves and safety shoes.
- o Avoid substance contact with eyes. Do not inhale vapours.
- o Ensure supply of fresh air in enclosed rooms.

ENVIRONMENTAL PRECAUTIONS

- o Eliminate sources of ignition.
- o Keep public away.
- o Contain spilled liquid with sand or other non-combustible absorbent materials.
- o Wash area and prevent runoff into drains and sewerage system.
- o Advise authorities if substance has entered a watercourse or sewer or has contaminated soil or vegetation.

METHODS AND MATERIALS FOR CONTAINMENTS AND CLEANING UP

- o Clean up all spills immediately.
- o Absorb spill with absorbent and inert material, then place in container.
- o Disposal in accordance to local/national regulations.

7. HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING

- o Use appropriate personal protective equipment.
- o Keep out of reach of children.
- o Handle containers with care. Open slowly in order to control possible pressure release.
- o Do not pressurize containers.
- o Do not ingest. Do not breathe in gas/fumes/vapour. Avoid contact with skin and eyes.
- o For personal protection, see section 8.
- o Use only in areas from which all naked lights and other sources of ignition have been excluded.
- o Take precautionary measures against static discharge.
- o Protect from frost and extremes of temperature.

CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES

- o Keep containers tightly closed.
- o Containers that are opened should be properly resealed and kept upright to prevent leakage.
- o Store in cool, dry and well - ventilated place at temperature between 20°C to 40°C away from heat and sources of ignition.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

CONTROL PARAMETERS/OCCUPATIONAL LIMITS

Substances	ACGIH TLV-TWA		OSHA PEL-TWA	
	ppm	mg/m3	ppm	mg/m3



Substances	ACGIH TLV-TWA		OSHA PEL-TWA	
	ppm	mg/m3	ppm	mg/m3
Magnesium Silicate Hydrate	-	2.00	-	2.00
Bisphenol-A, Epoxy Resin	-	-	-	-
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	-	-	-	-
Xylene	100	-	100	435.00
Phenol, Methylstyrenated	-	-	-	-
4-Methylpentane-2-One,Iso Butyl Methyl Ketone	20	-	50	205.00
Petroleum Resin	-	-	-	-
Isobutanol	50	-	50	150.00

APPROPRIATE ENGINEERING CONTROL MEASURES

- o Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapours below their respective occupational exposure limits.
- o Ensure eyewash stations and safety showers are close to the workstation location.

PERSONAL PROTECTION

Respiratory Protection: Use of NIOSH - approved respirators with organic vapour cartridges is recommended.

Hand Protection: Use of solvent resistance type or chemical resistant type of protective gloves is recommended.

Eye Protection: Use of safety glasses or goggles with side shields is recommended.

Skin / Body Protection: Wear chemical resistant clothes and safety shoes when handling product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Liquid

Odour : Aromatic hydrocarbon odour

Odour threshold : Not available

pH : Not available

Melting point/freezing point : Not available

Initial boiling point and boiling range : Between 108 and 155 °C

Flash point : 24 °C

Evaporation rate : Not available

Flammability (solid, gas) : Not applicable

Lower flammability or explosive limit : 1.6 % by vol

Upper flammability or explosive limit : 10.9 % by vol

Vapour pressure : Not available

Vapour density : > 1.00 (Vapour is heavier than air)

Specific gravity : 1.49 - 1.59

Solubility : Not Miscible in water

Partition coefficient : Not available

Auto-ignition temperature : Not available

Decomposition temperature : Not available

Viscosity : Not available

10. STABILITY AND REACTIVITY

Stability: Stable under recommended storage and handling conditions (see section 7). When exposed to high temperature, may produce hazardous decomposition products such as carbon monoxide, carbon dioxide, oxides of nitrogen and smoke.

Hazardous reaction: Hazardous reaction will not occur.

Condition to avoid: Avoid heating temperatures above 40 deg.C.

Materials to avoid: Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid possible exothermic reactions.

Hazardous decomposition: The products decomposed on heating producing their oxide or monomers.

11. TOXICOLOGICAL INFORMATION

There is no data available on the product itself.



Toxicological information of substances:

Acute oral toxicity

Harmful if swallowed

<u>Substances</u>	<u>Oral LD50(Rat), mg/kg</u>
Magnesium Silicate Hydrate	Data not available
Bisphenol-A, Epoxy Resin	11400
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	Data not available
Xylene	5000
Phenol, Methylstyrenated	2000
4-Methylpentane-2-One,Iso Butyl Methyl Ketone	2080
Petroleum Resin	5001
Isobutanol	2460

Acute dermal/skin toxicity

May be harmful if in contact with skin

<u>Substances</u>	<u>Dermal LD50 (Rabbit), mg/kg</u>
Magnesium Silicate Hydrate	Data not available
Bisphenol-A, Epoxy Resin	Data not available
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	Data not available
Xylene	4350
Phenol, Methylstyrenated	2000
4-Methylpentane-2-One,Iso Butyl Methyl Ketone	16000
Petroleum Resin	2000
Isobutanol	3400

Acute inhalation toxicity

Vapour concentrations above the recommended exposure levels may be irritating to the eyes and the respiratory tract, may cause headaches and dizziness, could be anesthetic and may have other central nervous system effects.

<u>Substances</u>	<u>Inhalation Vapor LC50 (Rat), mg/L/4hr</u>
Magnesium Silicate Hydrate	Data not available
Bisphenol-A, Epoxy Resin	Data not available
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	Data not available
Xylene	8000
Phenol, Methylstyrenated	4.9
4-Methylpentane-2-One,Iso Butyl Methyl Ketone	8.2
Petroleum Resin	Data not available
Isobutanol	6.5

Skin corrosion or irritation

Causes skin irritation. Frequent or prolonged contact may dry the skin, leading to discomfort and dermatitis

Serious eye damage or irritation

May be an eye irritant

Respiratory or skin sensitisation

Vapour concentrations above the recommended exposure levels may be irritating to the eyes and the respiratory tract

Germ cell mutagenicity

No information available on the product

Carcinogenicity

CrystQuartz(SiO2)

The International Agency for Research on Cancer (IARC) has classified Crystalline Silica as probably carcinogenic to humans (Group 1) based on limited evidence of carcinogenicity in humans and sufficient evidence of carcinogenicity in experimental animals.



Reproductive toxicity

No information available on the product

Specific Target Organ Toxicity (STOT)-single exposure

No information available on the product

Specific Target Organ Toxicity (STOT)-repeated exposure

No information available on the product

Asphyxiation hazard

May be harmful if swallowed and enters airways

12. ECOLOGICAL INFORMATION

For spills or waste, take care to avoid contaminating environment.
Prevent spills and wastewater from entering sewers, water courses or law areas to avoid pollution.
There are no data available on the product itself. Ecological information of ingredients

Toxicity

Substances name	LC 50(fish) mg/l	Exposure hours	EC 50(for crustacea) mg/l	Exposure hours	Erc50(for algae or other aquatic plants) mg/l	Exposure hours
Ethylbenzene	4.2	96	N/A	N/A	N/A	N/A
Xylene	10	48	N/A	N/A	N/A	N/A
Poly(Bisphenol A-Co-Epichlorohydrin) Glycidyl End-Capped	5	48	N/A	N/A	N/A	N/A
Bisphenol-A, Epoxy Resin	N/A	N/A	N/A	N/A	N/A	N/A
Petroleum Resin	N/A	N/A	N/A	N/A	N/A	N/A

Persistence and degradability

Biodegradation -No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Result of PBT and vPvB assessment

No data available

Other adverse effects

There is no ecotoxicological test data available on the product itself.
The product should not be allowed to enter drains or water courses.

13. DISPOSAL CONSIDERATIONS

The product should not be allowed to enter drains and watercourses.
Preferred methods of waste disposal are incineration or biological treatment in federal/state approved facility. Empty containers should be recycled or disposed through an approved waste management facility or licensed contractor.
All federal, state and local environmental regulations shall be observed.

14. TRANSPORT INFORMATION

Transport to be in accordance with ADR/RID for road/rail, IMDG for sea and IATA for Air.

LAND TRANSPORT

Classified as Dangerous Goods by the criteria of the European Agreement concerning the international carriage of Dangerous Goods (ADR) by Road & Regulations concerning the international carriage of Dangerous goods (RID) by Rail

UN Number: 1263

Proper shipping name: PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)

Class: Class 3

Packaging Group: III

SEA TRANSPORT



Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport of Sea

UN Number: 1263

Proper shipping name: PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)

Class: Class 3

Packaging Group: III

Marine Pollutant Yes

SEA (ANNEX II OF MARPOL 73/78 AND THE IBC CODE)

Not applicable

AIR TRANSPORT

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by Air

UN Number: 1263

Proper shipping name: PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)

Class: Class 3

Packaging Group: III

15. REGULATORY INFORMATION

Applicable national regulations:

- Standards on Hazard communication for hazardous chemicals and dangerous goods
 - SS 586: Part 1: 2014-Transport and storage of dangerous goods
 - SS 586: Part 2: 2014-GHS of classification and labelling of chemicals
 - SS 586: Part 3: 2008(2014)-Preparation of safety data sheet
- MOM: Workplace Safety and Health Act & Workplace Safety and Health (General Provisions) Regulations
 - This product is subject to SDS, labelling, PEL and other requirements in the Acts/Regulations.
- NEA: Environmental Protection and Management Act & Environmental Protection and Management (Hazardous Substances) Regulations
 - This product is not subject to control under this Acts/Regulations.
- SCDF: Fire Safety Act & Fire Safety (Petroleum and Flammable Materials) Regulations
 - This product is subject to the requirement of this Acts/Regulations.
- SPF: The Arms and Explosive Act, the Arms and Explosives (Explosives) Rules, and the Arms and Explosives (Explosive Precursors) Rules
 - This product is not subject to the requirement of this Acts/Regulations.

16. OTHER INFORMATION

Previous Revision Date /Version No.: 07-10-2016 /01

Abbreviation

ACGIH American Conference of Governmental Industrial Hygienists

TLV Threshold limit value

TWA Time-Weighted Average

OSHA Occupational Safety and Health Administration

PEL Permissible Exposure Limit

LD50 Lethal Dose

LC50 Median lethal concentration

IACR International Agency for Research in Cancer

Disclaimer

To the best of our knowledge, the information contained herein is accurate. However, the information is provided without any representation or warranty, expressed or implied, regarding its accuracy or completeness. Since the conditions of handling, storage, use and disposal are beyond our control and may be beyond our knowledge, for this and other reasons, we make no guarantee of results and assume no liability for damages incurred by the use of this product. Please be reminded that all chemicals may present unknown health hazards and should be used with caution.



SAFETY DATA SHEET

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: NOA 60 HS HARDENER N
 Intended Use: Hardener for Paint
 Manufacturer: Nippon Paint (Singapore) Co Pte Ltd
 Supplier: Nippon Paint Marine (Singapore) Pte Ltd
 No. 1 First Lok Yang Road, Jurong
 Singapore 629728
 Telephone Number: +65 6268 1161 / +65 6265 5355
 (Within Hours of Operation Mon- Fri: 0900-1700)
 Facsimile Number: +65 6268 1191 / +65 6264 1603

2. HAZARDS IDENTIFICATION

Classification Code:

Flammable Hazard Category 2
 Skin corrosion/irritation Category 2
 Serious eye damage/irritation Category 1
 Respiratory sensitization Category 1
 Skin sensitization Category 1
 Reproductive toxicity Category 1
 Specific target organ toxicity:
 - Single exposure Category 2
 - Repeated exposure Category 1

Not classified as an environmental hazard under GHS criteria

GHS Pictogram



Signal Word

Danger

Hazard statements

H225: Highly flammable liquid and vapour
 H315: Causes skin irritation
 H317: May cause an allergic skin reaction
 H318: Causes serious eye damage
 H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled
 H360: May damage fertility or the unborn child
 H371: May cause damage to organs
 H372: Causes damage to organs through prolonged or repeated exposure

Precautionary statements

P201: Obtain special instructions before use
 P202: Do not handle until all safety precautions have been read and understood
 P210: Keep away from heat/sparks/open flames/hot surfaces – No smoking
 P233: Keep container tightly closed
 P240: Ground/bond container and receiving equipment
 P241: Use explosion-proof electrical/ventilating/light/equipment
 P242: Use only non-sparking tools
 P243: Take precautionary measures against static discharge
 P260: Do not breathe dust/fume/gas/mist/vapours/spray
 P261: Avoid breathing dust/fume/gas/mist/vapours/spray
 P264: Wash hands thoroughly after handling
 P270: Do not eat, drink or smoke when using this product
 P272: Contaminated work clothing should not be allowed out of the workplace
 P280: Wear protective gloves/protective clothing/eye protection/face protection
 P281: Use personal protective equipment as required
 P285: In case of inadequate ventilation wear respiratory protection



Response

- P310: Immediately call a POISON CENTER or doctor/physician
- P314: Get medical advice/attention if you feel unwell
- P321: Specific treatment (see Section 4 of SDS)
- P362: Take off contaminated clothing and wash before reuse
- P363: Wash contaminated clothing before reuse
- P302+352: IF ON SKIN: Wash with soap and water
- P304+341: IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
- P308+313: IF exposed or concerned: Get medical advice/attention
- P309+311: IF exposed or you feel unwell: Call a POISON CENTER or doctor/physician
- P332+313: If skin irritation occurs: Get medical advice/attention
- P333+313: If skin irritation or a rash occurs: Get medical advice/attention
- P342+311: Call a POISON CENTER or doctor/physician
- P370+378: In case of fire: Use appropriate media for extinction
- P303+361+353: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
- P305+351+338: IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing

Storage

- P405: Store locked up
- P403+235: Store in a well ventilated place. Keep cool

Disposal

- P501: Dispose of contents/container to appropriate waste site or reclaimer in accordance with local or national regulations

3. COMPOSITION / INFORMATION ON INGREDIENTS

Substance or Preparation: Preparation

Chemical nature: Polyamideamine resin solution

Substances	CAS No.	%
Poly Aklylene Polyamine-Resol Polycondensate	68413-28-5	10 - 25
Xylene	1330-20-7	5 - 20
Toluene	108-88-3	1 - 10
N-Butanol	71-36-3	1 - 10
Phenol,4,1-Dimethylethyl	98-54-4	0.5 - 2.5
Substances determined to be non-hazardous	-	Balance
		100%

4. FIRST-AID MEASURES

INHALATION

- Move person to fresh air and call for medical assistance immediately.
- If not breathing, give artificial respiration, if breathing is difficult, give oxygen. Keep at rest.

SKIN CONTACT

- In case of contact, immediately flush skin with large amounts of water and soap while removing contaminated clothing and shoes.
- If irritation persists, get medical attention.

EYE CONTACT

- Immediately flush eyes with large amounts of water until irritation subsides.
- Remove contact lens.
- Obtain medical attention, preferably by an ophthalmologist, immediately.

INGESTION

- DO NOT induce vomiting unless directed to do so by a medical personnel. Never give anything by mouth to an unconscious person. Keep at rest. Get medical attention immediately.

5. FIRE FIGHTING MEASURES

SUITABLE FIRE EXTINGUISHING MEDIA

- Water fog



- o CO2
- o Foam
- o Dry chemicals
- o Dry sand.

SPECIAL PROTECTIVE ACTIONS FOR FIRE FIGHTERS

- o Wear full protective clothing and NIOSH - approved self - contained breathing apparatus.
- o Use water spray to cool fire - exposed surfaces and to protect personnel. If a leak or spill has not ignited, use water spray to disperse the vapours.
- o If possible, isolate product from heat, electrical equipments, sparks and open flames.
- o Avoid spraying water directly into storage containers.
- o Closed containers may explode when exposed to extreme heat.
- o Avoid spreading burning liquid with water, isolate liquid.
- o Do not allow runoff from fire fighting to enter drains or watercourses.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURE

- o Wear appropriate protective equipment, e.g. respirators, eye protection, gloves and safety shoes.
- o Avoid substance contact with eyes. Do not inhale vapours.
- o Ensure supply of fresh air in enclosed rooms.

ENVIRONMENTAL PRECAUTIONS

- o Eliminate sources of ignition.
- o Keep public away.
- o Contain spilled liquid with sand or other non-combustible absorbent materials.
- o Wash area and prevent runoff into drains and sewerage system.
- o Advise authorities if substance has entered a watercourse or sewer or has contaminated soil or vegetation.

METHODS AND MATERIALS FOR CONTAINMENTS AND CLEANING UP

- o Clean up all spills immediately.
- o Absorb spill with absorbent and inert material, then place in container.
- o Disposal in accordance to local/national regulations.

7. HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING

- o Use appropriate personal protective equipment.
- o Keep out of reach of children.
- o Handle containers with care. Open slowly in order to control possible pressure release.
- o Do not pressurize containers.
- o Do not ingest. Do not breathe in gas/fumes/vapour. Avoid contact with skin and eyes.
- o For personal protection, see section 8.
- o Use only in areas from which all naked lights and other sources of ignition have been excluded.
- o Take precautionary measures against static discharge.
- o Protect from frost and extremes of temperature.

CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES

- o Keep containers tightly closed.
- o Containers that are opened should be properly resealed and kept upright to prevent leakage.
- o Store in cool, dry and well - ventilated place at temperature between 20°C to 40°C away from heat and sources of ignition.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

CONTROL PARAMETERS/OCCUPATIONAL LIMITS

Substances	ACGIH TLV-TWA		OSHA PEL-TWA	
	ppm	mg/m3	ppm	mg/m3
Poly Aklylene Polyamine-Resol Polycondensate	-	-	-	-
Xylene	100	-	100	435.00
Toluene	50	188.00	100	375.00
N-Butanol	20	-	50	150.00
Phenol,4,1-Dimethylethyl	-	-	-	-

APPROPRIATE ENGINEERING CONTROL MEASURES

- o Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapours below



their respective occupational exposure limits.

- o Ensure eyewash stations and safety showers are close to the workstation location.

PERSONAL PROTECTION

Respiratory Protection:	Use of NIOSH - approved respirators with organic vapour cartridges is recommended.
Hand Protection:	Use of solvent resistance type or chemical resistant type of protective gloves is recommended.
Eye Protection:	Use of safety glasses or goggles with side shields is recommended.
Skin / Body Protection:	Wear chemical resistant clothes and safety shoes when handling product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: Liquid
Odour	: Aromatic hydrocarbon odour
Odour threshold	: Not available
pH	: Not available
Melting point/freezing point	: Not available
Initial boiling point and boiling range	: Between 111 and 155 °C
Flash point	: 6 °C
Evaporation rate	: Not available
Flammability (solid, gas)	: Not applicable
Lower flammability or explosive limit	: 1.4 % by vol
Upper flammability or explosive limit	: 11.2 % by vol
Vapour pressure	: Not available
Vapour density	: > 1.00 (Vapour is heavier than air)
Specific gravity	: 0.91 - 1.01
Solubility	: Not Miscible in water
Partition coefficient	: Not available
Auto-ignition temperature	: > 552 °C
Decomposition temperature	: Not available
Viscosity	: Not available

10. STABILITY AND REACTIVITY

Stability:	Stable under recommended storage and handing conditions (see section 7). When exposed to high temperature, may produce hazardous decomposition products such as carbon monoxide, carbon dioxide, oxides of nitrogen and smoke.
Hazardous reaction:	Hazardous reaction will not occur.
Condition to avoid:	Avoid heating temperatures above 40 deg.C.
Materials to avoid:	Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid possible exothermic reactions.
Hazardous decomposition:	The products decomposed on heating producing their oxide or monomers.

11. TOXICOLOGICAL INFORMATION

There is no data available on the product itself.
Toxicological information of substances:

Acute oral toxicity

Harmful if swallowed

Substances	Oral LD50(Rat), mg/kg
Poly Aklylene Polyamine-Resol Polycondensate	Data not available
Xylene	5000
Toluene	2600
N-Butanol	700
Phenol,4,1-Dimethylethyl	Data not available



Acute dermal/skin toxicity

May be harmful if in contact with skin

Substances	Dermal LD50 (Rabbit), mg/kg
Poly Aklylene Polyamine-Resol Polycondensate	Data not available
Xylene	4350
Toluene	12000
N-Butanol	3402
Phenol,4,1-Dimethylethyl	2318

Acute inhalation toxicity

Vapour concentrations above the recommended exposure levels may be irritating to the eyes and the respiratory tract, may cause headaches and dizziness, could be anesthetic and may have other central nervous system effects.

Substances	Inhalation Vapor LC50 (Rat), mg/L/4hr
Poly Aklylene Polyamine-Resol Polycondensate	Data not available
Xylene	8000
Toluene	12.5
N-Butanol	Data not available
Phenol,4,1-Dimethylethyl	Data not available

Skin corrosion or irritation

Causes skin irritation. Frequent or prolonged contact may dry the skin, leading to discomfort and dermatitis

Serious eye damage or irritation

May be an eye irritant

Respiratory or skin sensitisation

Vapour concentrations above the recommended exposure levels may be irritating to the eyes and the respiratory tract

Germ cell mutagenicity

No information available on the product

Carcinogenicity

No information available on the product

Reproductive toxicity

No information available on the product

Specific Target Organ Toxicity (STOT)-single exposure

No information available on the product

Specific Target Organ Toxicity (STOT)-repeated exposure

No information available on the product

Asphyxiation hazard

May be harmful if swallowed and enters airways

12. ECOLOGICAL INFORMATION

For spills or waste, take care to avoid contaminating environment.
Prevent spills and wastewater from entering sewers, water courses or law areas to avoid pollution.
There are no data available on the product itself. Ecological information of ingredients

Toxicity

Substances name	LC 50(fish) mg/l	Exposure hours	EC 50(for crustacea) mg/l	Exposure hours	Erc50(for algae or other aquatic plants) mg/l	Exposure hours
Xylene	10	48	N/A	N/A	N/A	N/A

Persistence and degradability

Biodegradation -No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Result of PBT and vPvB assessment

No data available

Other adverse effects

There is no ecotoxicological test data available on the product itself.
The product should not be allowed to enter drains or water courses.

13. DISPOSAL CONSIDERATIONS

The product should not be allowed to enter drains and watercourses.
Preferred methods of waste disposal are incineration or biological treatment in federal/state approved facility. Empty containers should be recycled or disposed through an approved waste management facility or licensed contractor.
All federal, state and local environmental regulations shall be observed.

14. TRANSPORT INFORMATION

Transport to be in accordance with ADR/RID for road/rail, IMDG for sea and IATA for Air.

LAND TRANSPORT

Classified as Dangerous Goods by the criteria of the European Agreement concerning the international carriage of Dangerous Goods (ADR) by Road & Regulations concerning the international carriage of Dangerous goods (RID) by Rail

UN Number:	1993
Proper shipping name:	Flammable Liquid N.O.S
Class:	Class 3
Packaging Group:	II

SEA TRANSPORT

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport of Sea

UN Number:	1993
Proper shipping name:	Flammable Liquid N.O.S
Class:	Class 3
Packaging Group:	II
Marine Pollutant	No

SEA (ANNEX II OF MARPOL 73/78 AND THE IBC CODE)

Not applicable

AIR TRANSPORT

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by Air

UN Number:	1993
Proper shipping name:	Flammable Liquid N.O.S
Class:	Class 3
Packaging Group:	II

15. REGULATORY INFORMATION

Applicable national regulations:

- Standards on Hazard communication for hazardous chemicals and dangerous goods
 - SS 586: Part 1: 2014-Transport and storage of dangerous goods
 - SS 586: Part 2: 2014-GHS of classification and labelling of chemicals
 - SS 586: Part 3: 2008(2014)-Preparation of safety data sheet
- MOM: Workplace Safety and Health Act & Workplace Safety and Health (General Provisions) Regulations
 - This product is subject to SDS, labelling, PEL and other requirements in the Acts/Regulations.
- NEA: Environmental Protection and Management Act & Environmental Protection and Management (Hazardous Substances) Regulations
 - This product is not subject to control under this Acts/Regulations.
- SCDF: Fire Safety Act & Fire Safety (Petroleum and Flammable Materials) Regulations
 - This product is subject to the requirement of this Acts/Regulations.
- SPF: The Arms and Explosive Act, the Arms and Explosives (Explosives) Rules, and the Arms and Explosives (Explosive Precursors) Rules
 - This product is not subject to the requirement of this Acts/Regulations.



16. OTHER INFORMATION

Previous Revision Date /Version No.: 07-10-2016 /01

Abbreviation

ACGIH American Conference of Governmental Industrial Hygienists

TLV Threshold limit value

TWA Time-Weighted Average

OSHA Occupational Safety and Health Administration

PEL Permissible Exposure Limit

LD50 Lethal Dose

LC50 Median lethal concentration

IACR International Agency for Research in Cancer

Disclaimer

To the best of our knowledge, the information contained herein is accurate. However, the information is provided without any representation or warranty, expressed or implied, regarding its accuracy or completeness. Since the conditions of handling, storage, use and disposal are beyond our control and may be beyond our knowledge, for this and other reasons, we make no guarantee of results and assume no liability for damages incurred by the use of this product. Please be reminded that all chemicals may present unknown health hazards and should be used with caution.