

TECHNICAL DATA SHEET FOR

NO MORE CHALK

DESCRIPTION : NO MORE CHALK is specially formulated to treat and reinforce chalky surfaces. It has excellent penetration and binding properties to provide a stable foundation for painting application or plastering work.

TYPE : Modified Acrylic Polymer

COLOUR : Clear

USES : Specially designed to apply on interior & exterior skim coated or plastered surface which is powdery in nature.

FEATURES :

- Seals porous, powdery & plastered surfaces
- Good penetration & binding to chalky surfaces
- Enhance adhesion with subsequent topcoats
- Ready to use, easy application
- Fast drying
- Low odour, low VOC
- Non-toxic, does not contain lead, mercury and heavy metals

APPLICATION DATA

METHOD : Roller and brush

THEORETICAL COVERAGE : 6-8 m²/litre (depending on the porosity of the surface)

DILUTION : No dilution necessary for best performance

SURFACE PREPARATION : Ensure surface is clean, dry and stable using the following suggested surface treatments:

- **Moisture:** There must not be any water residue on the surface of the substrate. Moisture must be <4% (Sovereign moisture master) before application
- **Unstable matter:** Remove loose bonding film, dirt, peeling paint, etc by high-pressure water jet wash or mechanical means such as power brush or scraper, whichever is suitable.
- **Contaminants:** Remove dust and foreign matter by cleaning with damp cloth. Remove oil or grease using solvent or mild detergent. Allow surface to dry.
- **Hairline cracks:** Fill cracks with suitable exterior grade water-resistant putty or filler

NO MORE CHALK

DRYING TIME	:	Hard Dry - 2 hours at 30 °C
OVERCOATING TIME	:	2 hours based on normal conditions
RECOMMENDED PAINTING SYSTEM	:	1 coat of NO MORE CHALK 1 coat of appropriate water-based sealer 2 coats of appropriate water-based top coat
CLEANING	:	All equipment should be cleaned with water immediately after use.

GENERAL INFORMATION

SOLID CONTENT	:	14 ± 2% by weight
SPECIFIC GRAVITY	:	1.01 ± 2% kg/litre
PACKING	:	5 kg
STORAGE	:	Store in a tightly sealed container in a cool dry place.
SHELF LIFE	:	Up to 18 months in a tightly sealed container.
PRECAUTION	:	Ensure good ventilation during application and drying of paint. Avoid direct contact with sensitive skin. Use appropriate personal protective equipment. Refer to the product Safety Data Sheet for more information.

The information given is intended to give a description of the product performance under specific test conditions. Nevertheless, we cannot assume any responsibility for the use of it since circumstances under which the products are applied in practice are subjected to many variations. We reserve the right to alter the given data without notice.

Enquiries / Contact Details	:	Customer Service 6265 5355 (Main Line) 6264 1603 (Fax) www.nipponpaint.com.sg
------------------------------------	---	--